

CarraraStucco™ –

THE MATERIAL THAT MAKES A MASTER CRAFTSMAN.

Beauty and durability is what CarraraStucco is all about. Applied directly to premium LP® SmartSide® Precision Series Panel – over wood or metal studs in both residential and commercial applications – CarraraStucco is exceptionally effective at blocking water and resisting cracks. And its non-cementitious formula helps ensure long-lasting, beautiful performance in even the most severe weather environments.

Choose CarraraStucco, and you can be confident your good reputation will be protected for many years to come.

- APA® approved for single-wall construction
- Crack and impact resistant
- LP SmartSide Precision Series Panel treated with SmartGuard® to resist termites and fungal decay
- 10-year warranty, cement-free finish
- 5/50-year limited warranty, panel substrate

CARRARASTUCCO™
BUILT ON LP® SMARTSIDE®



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CarraraStucco™, AcraCream, ColorFlex and Dual-Tape-Core™ are trade and service marks of Global Coatings, Inc.

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THE AUTHENTIC LOOK OF
STUCCO NOW, BEAUTIFULLY,
WITHIN REACH.



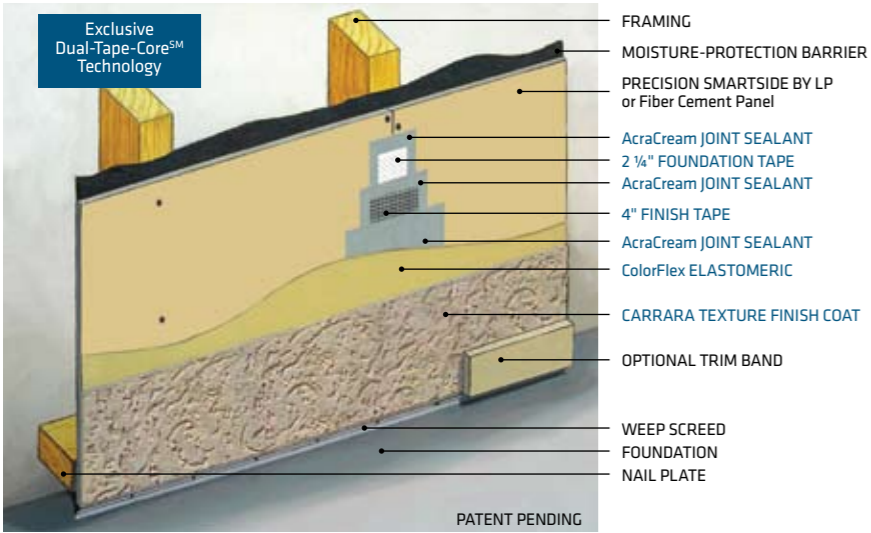
CARRARASTUCCO™
BUILT ON LP® SMARTSIDE®

INSTALLATION GUIDE



BUILD WITH US:





LP[®] SmartSide[®] and CarraraStucco[™]:

IDEAL FOR BOTH COMMERCIAL AND RESIDENTIAL APPLICATIONS

Applied directly to premium LP SmartSide Precision Series Panel – over wood or metal studs in both residential and commercial applications – CarraraStucco is exceptionally effective at blocking water and resisting cracks.



CarraraStucco on LP SmartSide Panel Direct-to-Metal



CarraraStucco on LP SmartSide Panel over Exterior Gypsum Panel



CarraraStucco on LP SmartSide Panel Direct-to-Wood



CarraraStucco on LP SmartSide Panel over Exterior Sheathing



Fine Texture Trowel



Sonora Sand Texture



Skip Trowel



Spray Texture



Worm Texture

SIX EASY STEPS TO A BEAUTIFUL TEXTURED FINISH



AcraCream

Apply the first coat of AcraCream. Together with the Foundation and Finishing Tapes (in the next steps), this forms our innovative Dual-Tape-CoreSM Technology – a tough but flexible system capable of bridging most panel stresses at joints and seams. Designed to act as a waterproof shock absorber, AcraCream is not subject to cracking along the edges like peel-and-stick tape.



Foundation Finish Tape

Lay the Foundation Tape into the wet AcraCream, pulling the mud knife down the tape to remove any air bubbles. Make sure the tape is flat and fully adhered. This proprietary 2 ¼" wide composite tape features holes that promote encapsulation by the AcraCream, offering quick drying and easier detection of voids. Apply a second coat of AcraCream to completely cover the Foundation Tape.

NOTE: Do not overlap the Foundation Tape at the intersection of horizontal and vertical seams.



Finish Tape

Center the Finish Tape over the Foundation Tape, pulling the mud knife down the tape and making sure it is flat and fully adhered. Apply a last coat of AcraCream to hide the black reinforcing threads of the Finish Tape.



Fill-N-Build (FNB)

Unlike typical drywall mud, FNB is designed for exterior treatment of corner beads. Apply a base coat of AcraCream over a clean corner bead to seal and waterproof. Apply Carrara Finish Tape into wet AcraCream. Allow the AcraCream and Finish Tape to completely dry before applying FNB. FNB is ideal for smoothing and leveling corner beads, columns and arches. Once dry and cured, FNB is ready for ColorFlex base coat.



Color Flex

Prime panels with tinted, high-performance ColorFlex – a high-performance, 100% acrylic elastomeric primer that protects walls, joints and corners in all climates, including freeze-thaw. Tinted the same color as the texture that's applied over it, ColorFlex can be rolled or sprayed.



Textured Finish

With an underlying uniform color that matches the textured finish, our finish offers you greater coverage – and less cost – than competitive products. Plus, our textured finish can be sprayed or troweled. Choose from five texture options and thousands of colors.

APPLICATION TECHNIQUES

CarraraStucco can be applied to achieve a variety of desired textures. Application may be by sprayer, trowel, brush, free-style or knife.

Depending on the surface profile, application rates will vary. Heaviness of texture and application technique will also affect coverage. Average coverage is 150 to 175 square feet per five gallon bucket. Dry time to touch is 4 to 6 hours.

For more detailed application instructions, please visit www.carrara-stucco.com.